
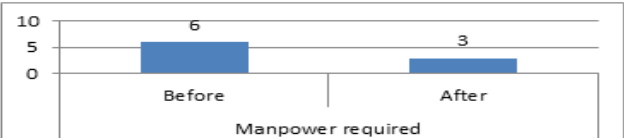


KAIZEN MANPOWER REDUCTION

ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET	
Plant-1, Chakan.	TPM Circle Name:	Loss no.	✓								Kaizen No.:	
	Dept.: Machine Shop	Step										
Cell No.: A361	Cell Name: Oil Pump A361	Result Area	P	Q-Def. A / B / C			C	D	S	M	Operation : Machining	
Kaizen Theme: To Save Manpower .		Idea : 1 Man 2 Machine Concept.										
		Counter Measure: Machine layout changed.										
Problem / Present Status: 1.In A361 (Super DartMachine) &A380 (MCV-400 Machine) Working Separate Operator.		Before : Separate Operator for Machining of A361b & A380b. Operator Ideal during operation .					Bench Mark		6 manday			
							Target		3 mandays			
							Kaizen Start		01.1.2015			
							Kaizen Finish		1.1.2015			
							Team Members With Sign : Umesh Pimple, Vishal Chaugule, Nilesh Khadke					
							Benefits:					
							P					
							Q					
							C	Three Man Saved Around RS 21500				
							D					
							S					
							M					
							Kaizen Sustenance :					
							What to do : 1. Machine Location Fixed.					
Why Why Analysis : Why :1) Separate Operator For A361 (Super DartMachine) &A380 (MCV-400 Machine) Working . 2. Both Operator Keep Ideal During Machining of Component. 3 By Analysis It is got that 1 operator can run Both machines .		After : One Operator for A361b & A380b Machining .					Result : 3 Operator Saved.					
												
Root Cause : By Analysis It is got that 1 operator can run Both machines .							Scope & Plan for Horizontal Deployment					
Registration no.& dt : 1.1.2015		Sr. no.		Model		Target Date		Responsibility		Status		
Submitted by : Umesh Pimple		-		-		-		-		-		
Manager's Sign :Suresndra Kulkarni		-		-		-		-		-		